

Spare Parts Catalogue

Version: 2017/03/22a EN



Invacare®
Orion^{METRO} / Orion^{PRO}



Yes, you can.®

General Information

For any order of spare parts the following information is required:

- Product type*
- Product name & model*
- Serial Number*
- Part-Number*
- Part-Description*

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Yes, you can.®

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Yes, you can.®

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User Manuals Orion Metro / Pro

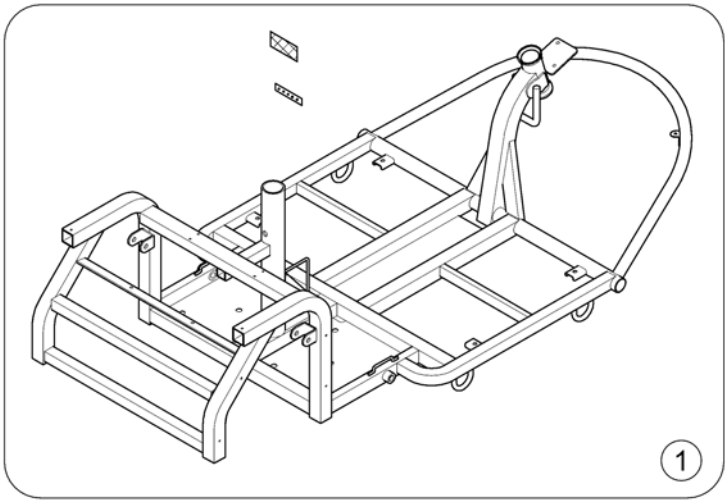
languages.iso

BG Български	FR Français	NL Nederlands	SL Slovenščina
CS Čeština	HE עברית	NO Norsk	SV Svenska
DA Dansk	HR Hrvatski	PL Polski	UK Українська
DE Deutsch	HU Magyar	PT Português	
EN English	IT Italiano	RU Русский	
ES Español	JA 日本語	RO Română	
ET Eesti	LV Latviešu	SA العربية	
FI Suomi	LT Lietuvių	SK Slovenčina	

Pos.	Part number	Description	Valid from → until	Qty
EN	SP1603456	User Manual Orion Metro / Pro - English		1
DE	SP1608103	User Manual Orion Metro / Pro - German		1
IT	SP1608104	User Manual Orion Metro / Pro - Italian		1
NL	SP1608105	User Manual Orion Metro / Pro - Dutch		1
NO	SP1608106	User Manual Orion Metro / Pro - Norwegian		1
HR	SP1638555	User Manual Orion Metro / Pro - Croatian		1
CS	SP1638556	User Manual Orion Metro / Pro - Czech		1
DA	SP1638557	User Manual Orion Metro / Pro - Danish		1
ET	SP1638558	User Manual Orion Metro / Pro - Estonian		1
FI	SP1638559	User Manual Orion Metro / Pro - Finnish		1
FR	SP1638560	User Manual Orion Metro / Pro - French		1
LV	SP1638561	User Manual Orion Metro / Pro - Latvian		1
LT	SP1638562	User Manual Orion Metro / Pro - Lithuanian		1
PT	SP1638563	User Manual Orion Metro / Pro - Portuguese		1
PL	SP1638568	User Manual Orion Metro / Pro - Polish		1
SV	SP1638570	User Manual Orion Metro / Pro - Swedish		1
ES	SP1638571	User Manual Orion Metro / Pro - Spanish		1
UK	SP1638575	User Manual Orion Metro / Pro - Ukrainian		1

Front frame 3-Wheel - Metro

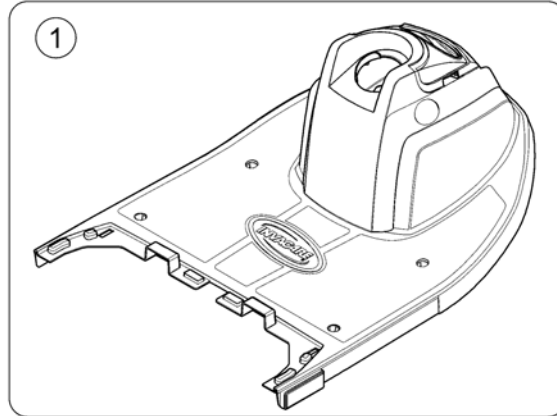
1638623.00



Pos.	Part number	Description	Valid from → until	Qty
1	SP1638663	Frame, cpl. - Metro 3-Wheel		1

Front shroud 3-Wheel - Metro

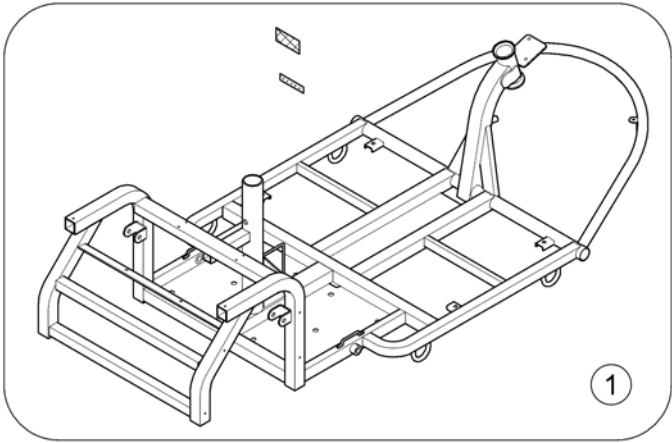
1638851/00



Pos.	Part number	Description	Valid from → until	Qty
1	SP1638851	Front Shroud - Metro 3-Wheel		1

Front frame 3-Wheel - Pro

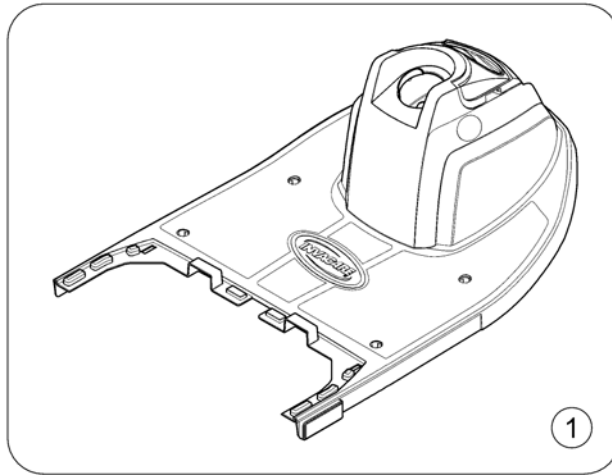
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Pos.	Part number	Description	Valid from → until	Qty
1	SP1638664	Frame, cpl. - Pro 3-Wheel		1

Front shroud 3-Wheel - Pro

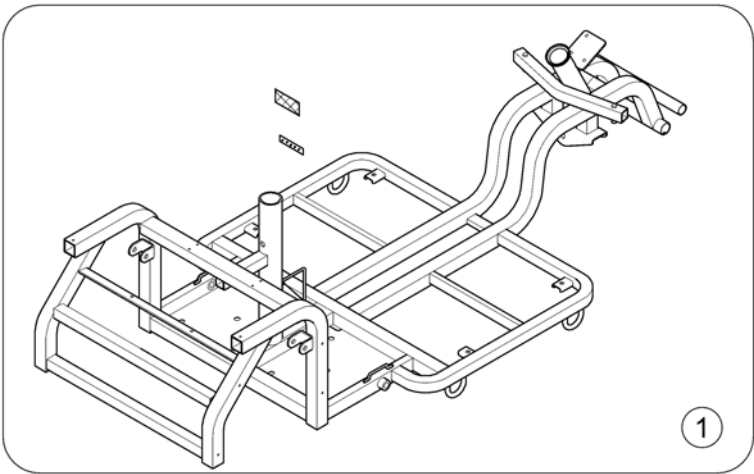
1638852-00



Pos.	Part number	Description	Valid from → until	Qty
1	SP1638852	Front Shroud - Pro 3-Wheel		1

Front frame 4-Wheel - Metro

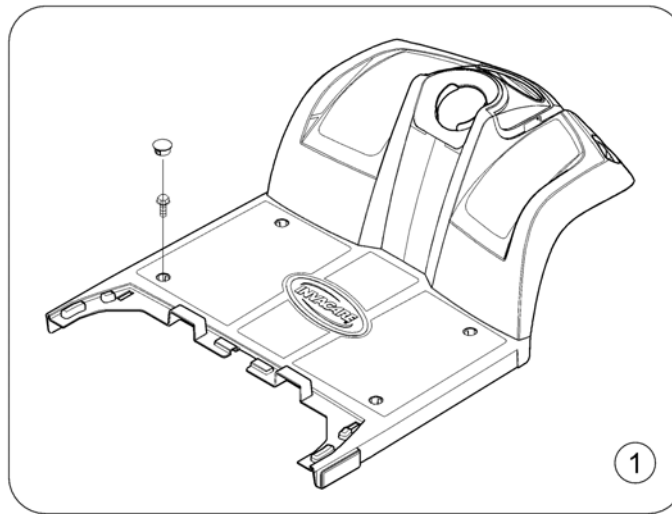
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Pos.	Part number	Description	Valid from → until	Qty
1	SP1638665	Frame, cpl. - Metro 4-Wheel		1

Front shroud 4-Wheel - Metro

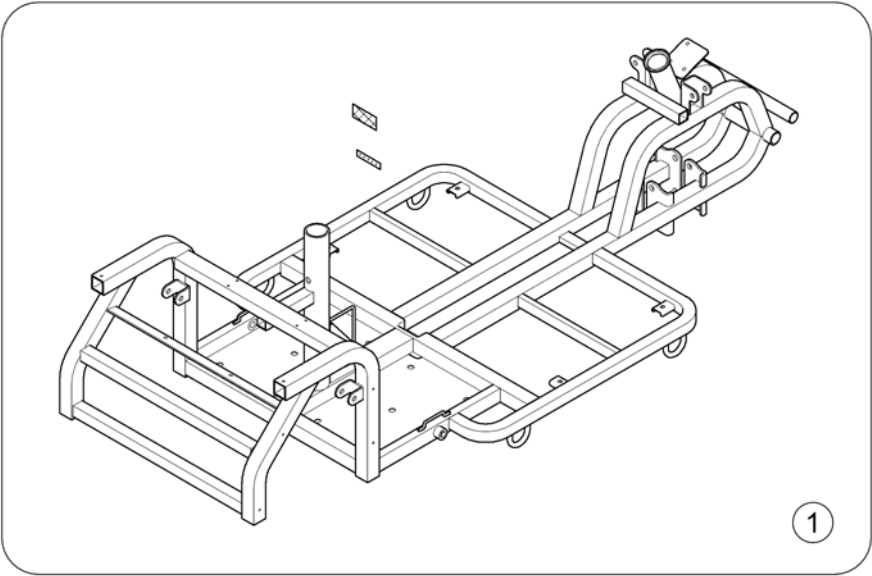
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Pos.	Part number	Description	Valid from → until	Qty
1	SP1638853	Front Shroud Metro 4-Wheel		1

Front frame 4-Wheel - Pro

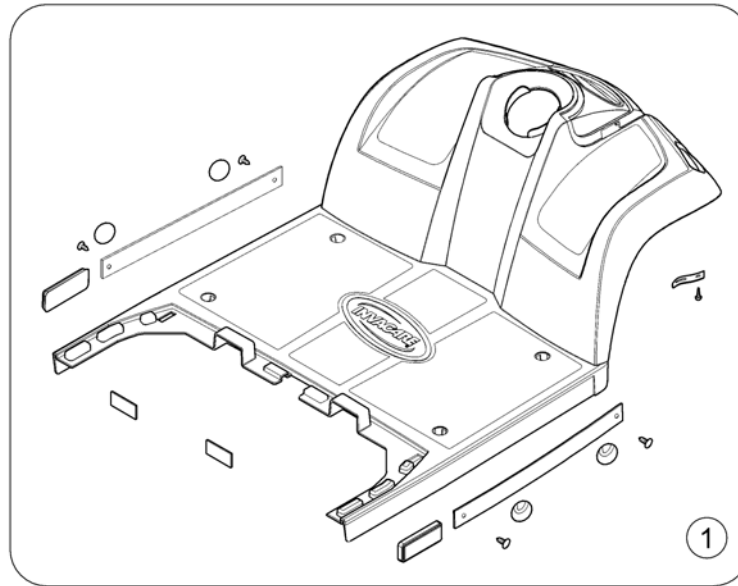
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1	SP1638666	Frame, cpl. - Pro 4-Wheel		1

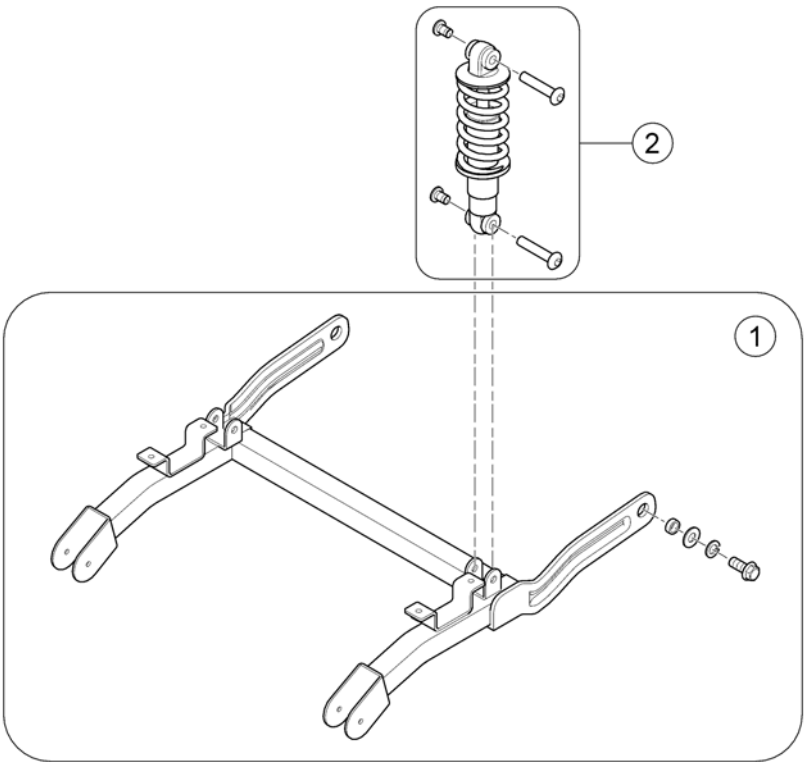
Front shroud 4-Wheel - Pro

1638854 000



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1	SP1638854	Front Shroud - Pro 4-Wheel		1

Rear swing

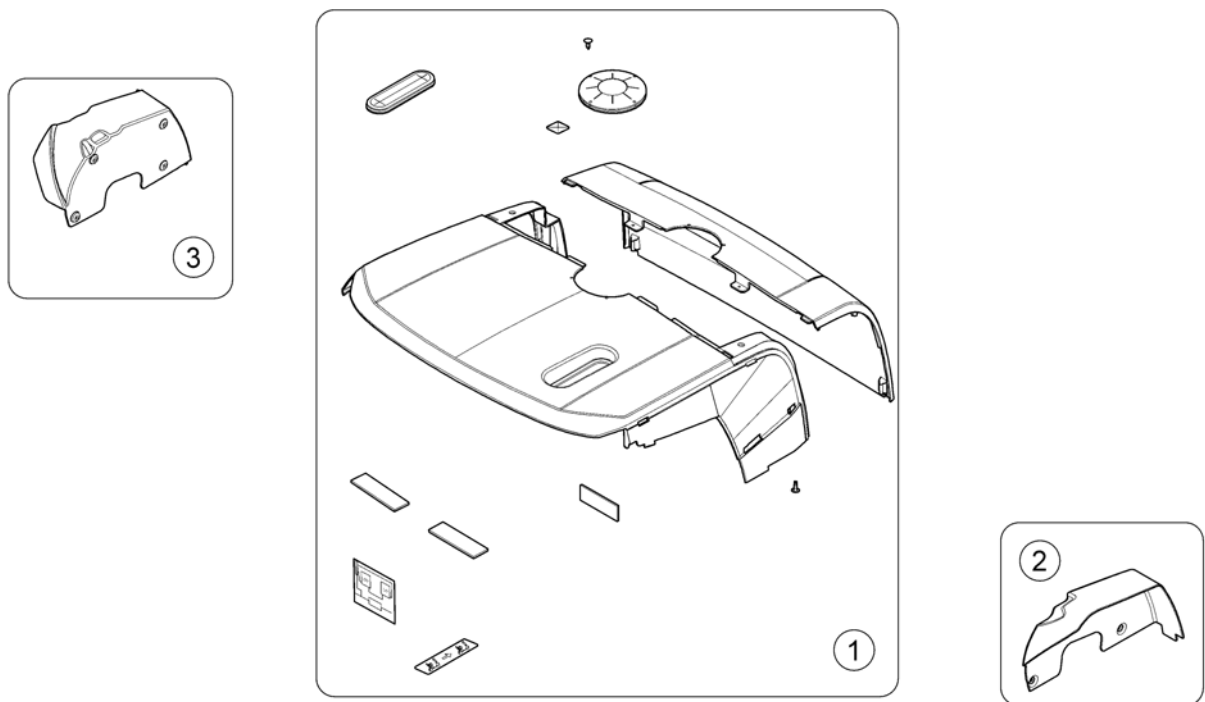


1638627.00

Pos.	Part number	Description	Valid from → until	Qty
1	SP1638668	Rear Swing, cpl.		1
2	SP1638669	Shock absorber, cpl.		1

Rear Shroud

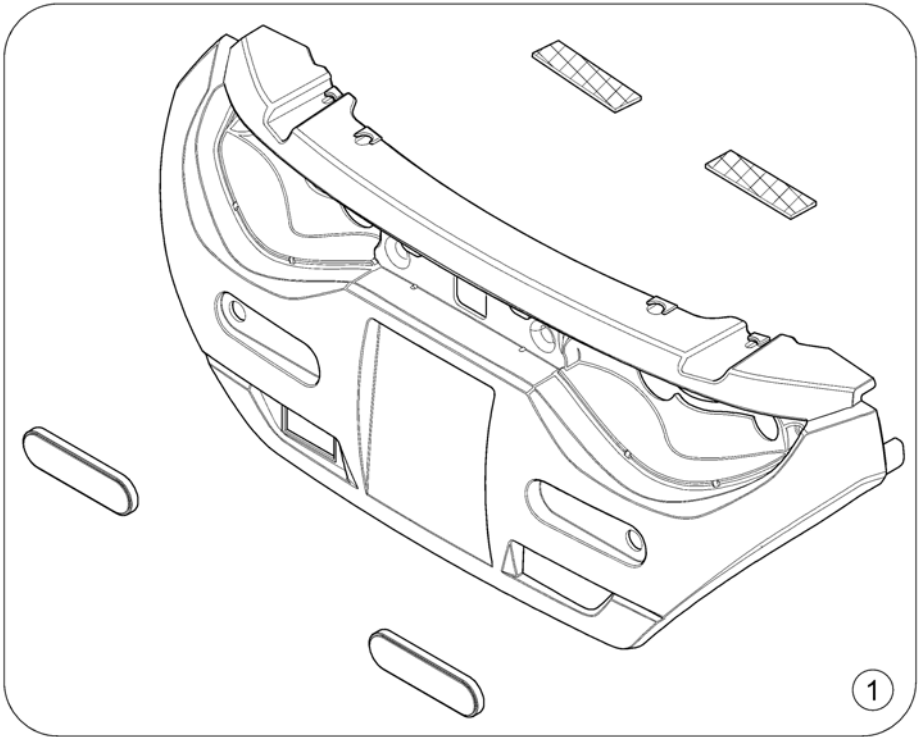
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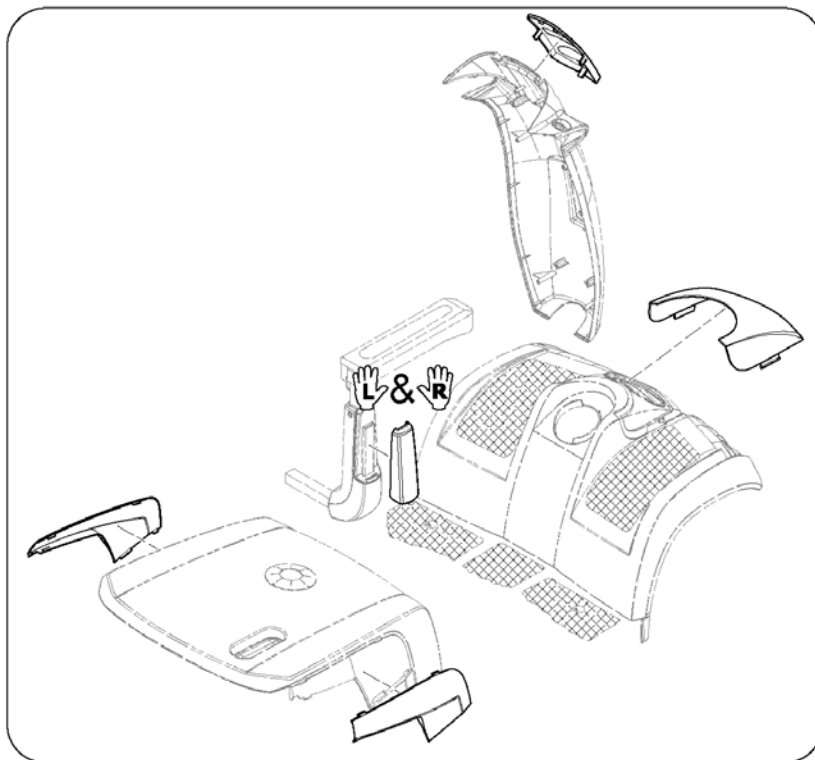
Pos.	Part number	Description	Valid from → until	Qty
1	SP1638971	Rear Shroud, cpl. - Metro (w/o model labels)		1
1	SP1638972	Rear Shroud, cpl. - Pro (w/o model labels)		1
-	SP1637867	Label Kit - Metro		1
-	SP1637868	Label Kit - Pro		1
2	SP1638844	Fender, cpl. - right		1
3	SP1638845	Fender, cpl. - left		1

Rear bumper shroud

163864-00



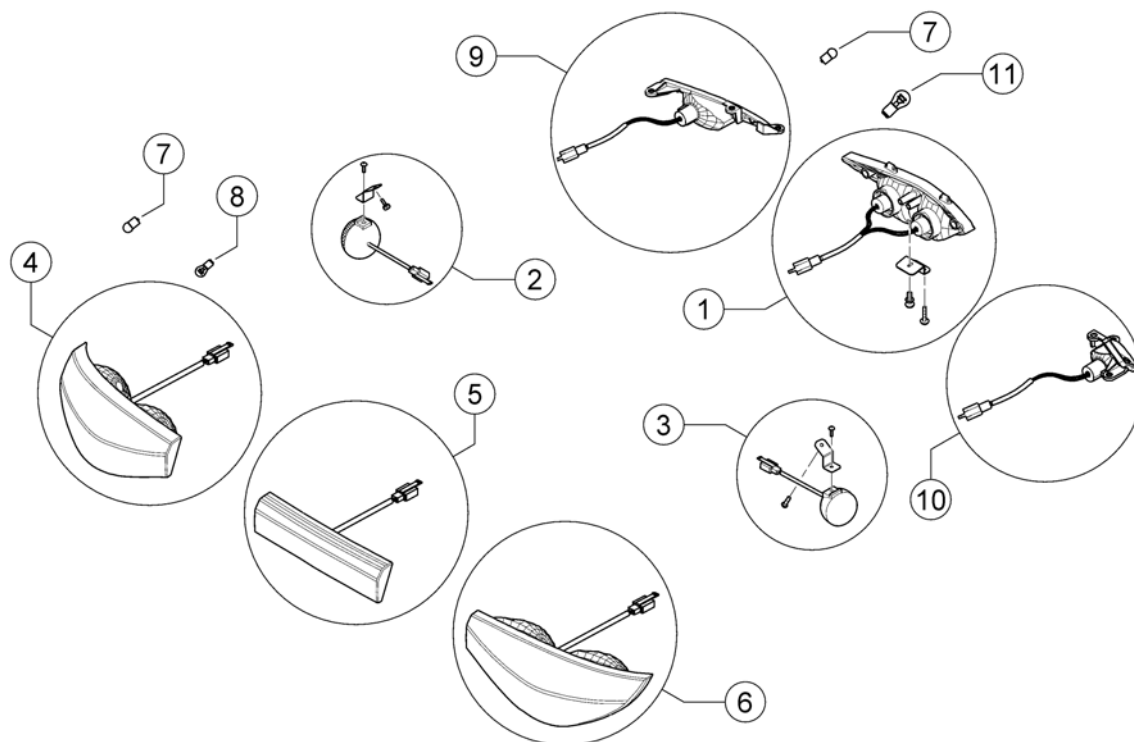
Pos.	Part number	Description	Valid from → until	Qty
1	SP1638670	Cover, bumper rear (w/o lights)		1

Colour panels (6 pieces)

Pos.	Part number	Description	Valid from → until	Qty
1	SP1608821	Color panels - Marble White (Classic Line)		1
2	SP1608822	Color panels - Jade Green (Classic Line)		1
3	SP1608823	Color panels - Sapphire Blue (Classic Line)		1
4	SP1608831	Color panels - Diamond Silver (Classic Line)		1
5	SP1608832	Color panels - Jasper Red (Classic Line)		1
6	SP1637415	Color panels - Luxor Beige (Premium Line)		1
7	SP1637416	Color panels - Crystal Copper (Premium Line)		1
8	SP1637417	Color panels - Carmine Red (Premium Line)		1
9	SP1637418	Color panels - Electric Blue (Premium Line)		1
10	SP1637419	Color panels - Ionic Chrome (Premium Line)		1
11	SP1637420	Color panels - Polygon, shades of red		1
12	SP1637421	Color panels - Polygon, shades of blue		1
13	SP1637422	Color panels - Hexagon, shades of white		1

Light system

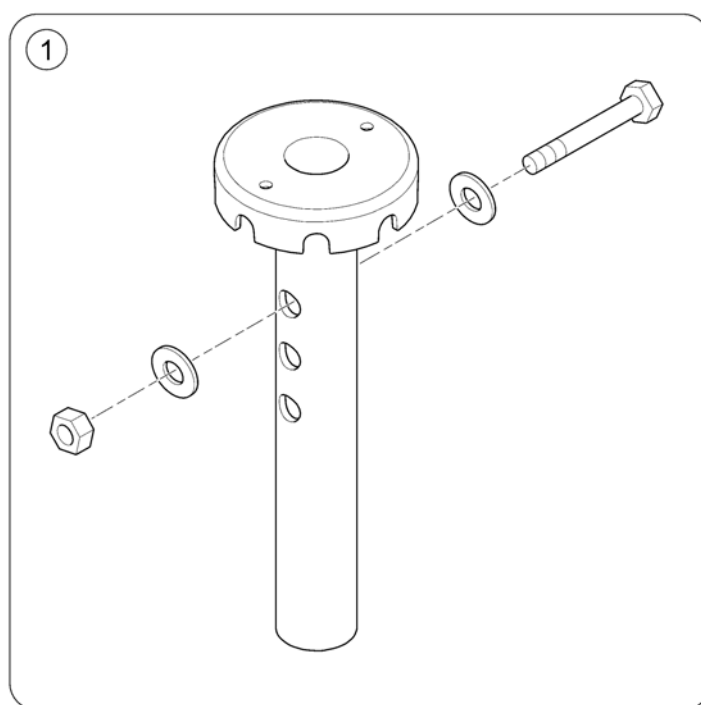
1639740/000



Pos.	Part number	Description	Valid from → until	Qty
1	SP1527473	Head light, cpl.		1
2	SP1638865	Turn signal 3-Wheel, cpl. - left		1
3	SP1638866	Turn signal 3-Wheel, cpl. - right		1
4	SP1518034	Rear Light incl. Turn Signal - LH		1
5	SP1518035	Brake Light, cpl.		1
6	SP1518033	Rear Light incl. Turn Signal - RH		1
7	SP1522030	Bulb Turn Signal 24V/10W		4
8	SP1522034	Bulb Rear Light 24V/5W		1
9	SP1517733	Turn signal, front - LH		1
10	SP1517734	Turn signal, front - RH		1
11	SP1527474	Bulb Head Light 12V/15W		2

Seat Post

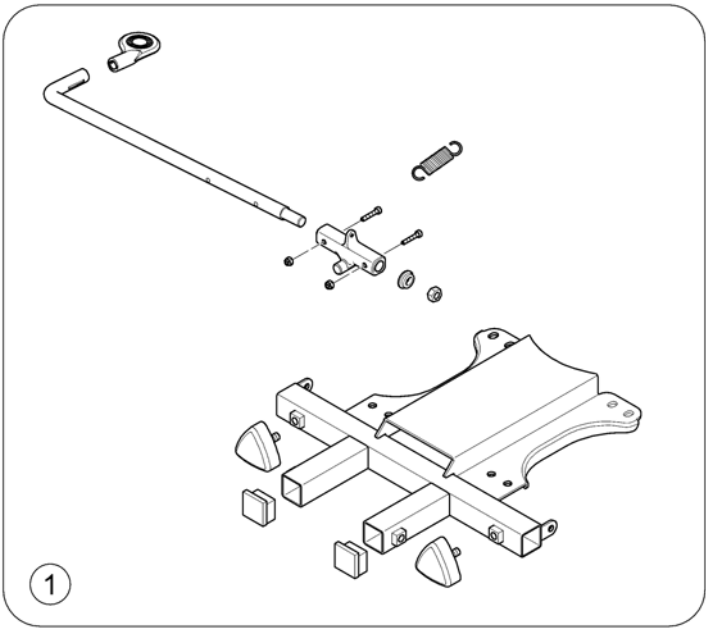
1637084-00



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1	SP1521691	Seat post		1

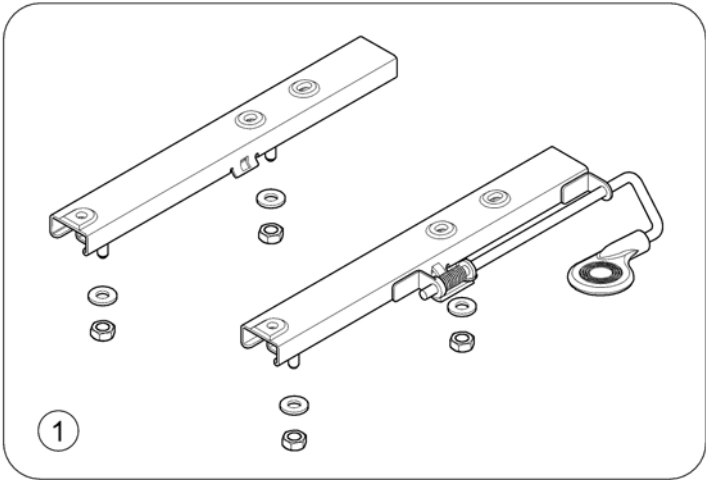
Seat Bracket

1637085-00



Pos.	Part number	Description	Valid from → until	Qty
1	SP1636855	Seat Bracket Assembly, cpl.		1

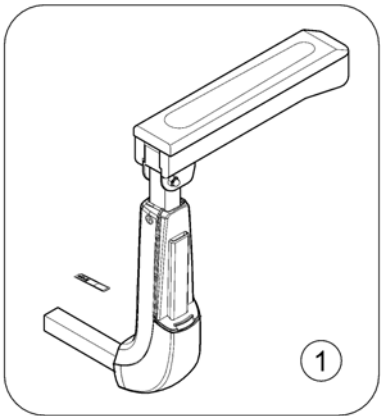
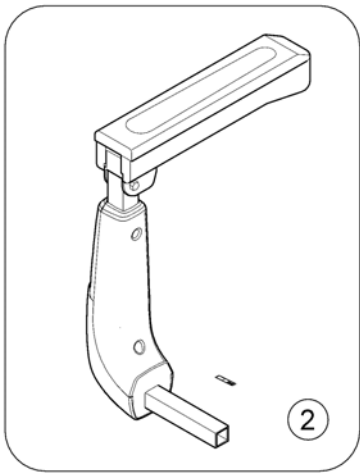
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Pos.	Part number	Description	Valid from → until	Qty
1	SP1521690	Slide Assembly		1

Armrests

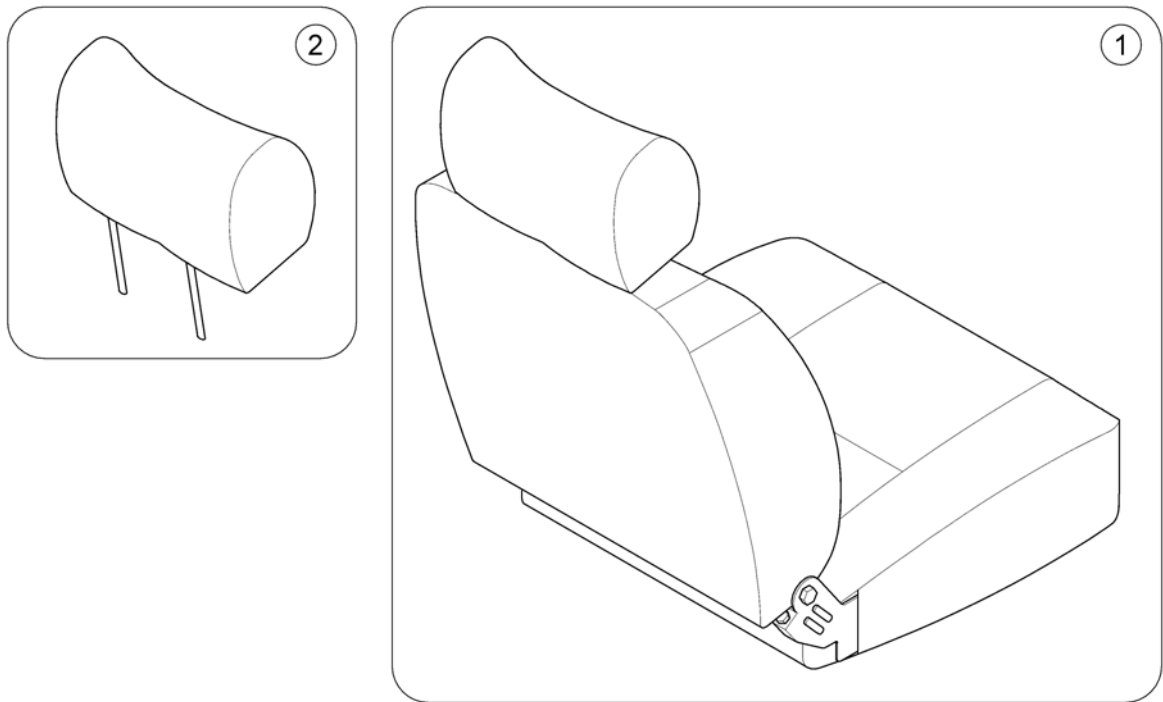
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Pos.	Part number	Description	Valid from → until	Qty
1	SP1636857	Handrail - RH		1
2	SP1636858	Handrail - LH		1

Seats

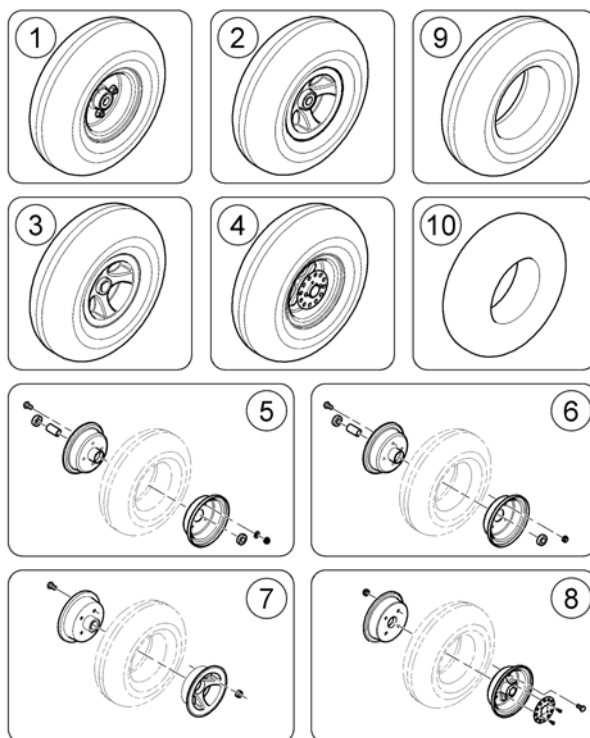
16139/461-000



Pos.	Part number	Description	Valid from → until	Qty
1	SP1608540	Seat 20" Comfort		1
1	SP1608556	Seat 20" Premium		1
1	SP1586116	Seat 20" Standard / Deluxe, double white stitching		1
1	SP1586115	Seat 26" HD, double white stitching		1
2	SP1529380	Headrest Standard Seat		1
2	SP1602195	Headrest HD Seat		1

Wheels - 5" rim

1639052/00



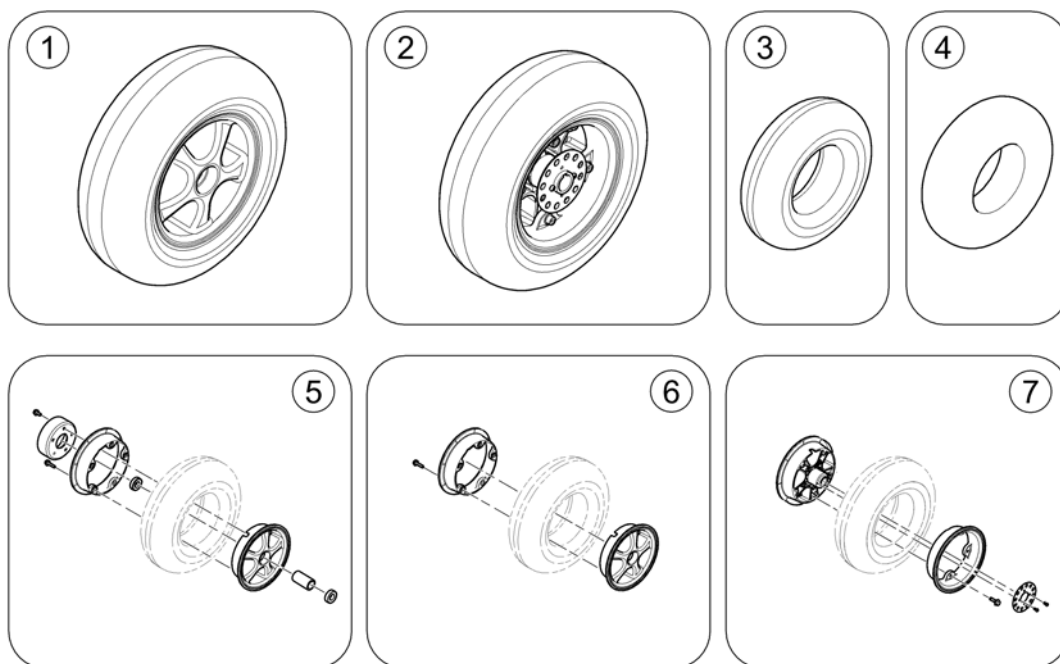
Pos.	Part number	Description	Valid from → until	Qty
1	SP1586108	Front Wheel 11", pneumatic, 5" rim, black tyre - 3-Wheel <i>Metro</i>		1
1	SP1608680	Front Wheel 11", puncture proof, 5" rim, black tyre - 3-Wheel <i>Metro</i>		1
1	SP1608588	Front Wheel 12", pneumatic, 5" rim, black tyre - 3-Wheel <i>Pro</i>		1
1	SP1608682	Front Wheel 12", puncture proof, 5" rim, black tyre - 3-Wheel <i>Pro</i>		1
2	SP1586111	Front Wheel 11", pneumatic, 5" rim, black tyre - 4-Wheel <i>Metro</i>		1
2	SP1608681	Front Wheel 11", puncture proof, 5" rim, black tyre - 4-Wheel <i>Metro</i>		1
2	SP1608593	Front Wheel 12", pneumatic, 5" rim, black tyre - 4-Wheel <i>Pro</i>		1
2	SP1608683	Front Wheel 12", puncture proof, 5" rim, black tyre - 4-Wheel <i>Pro</i>		1
3	SP1586112	Rear Wheel 11", pneumatic, 5" rim, black tyre <i>Metro</i>		1
3	SP1608697	Rear Wheel 11", puncture proof, 5" rim <i>Metro</i>		1
3	SP1637428	Rear Wheel 12", pneumatic, 5" rim, RH <i>Pro</i>		1
3	SP1637430	Rear Wheel 12", puncture proof, 5" rim, RH <i>Pro</i>		1
4	SP1608674	Rear Wheel 12", pneumatic, 5" rim, LH <i>Pro</i>		1
4	SP1608773	Rear Wheel 12", puncture proof, 5" rim, LH <i>Pro</i>		1
5	SP1638780	5" Rim Kit, Front - 3-Wheel <i>Metro</i>		1
5	SP1638862	5" Rim Kit, Front - 3-Wheel <i>Pro</i>		1
6	SP1638863	5" Rim Kit, Front - 4-Wheel <i>Metro & Pro</i>		1
7	SP1638838	5" Rim Kit, Rear <i>Metro LH/RH & Pro RH</i>		1

Wheels - 5" rim

Pos.	Part number	Description	Valid from → until	Qty
8	SP1638864	5" Rim Kit, Rear <i>Pro LH</i>		1
9	SP1586109	Tyre (pneumatic) 11" (3.50/4.10-5) - black <i>Metro</i>		1
9	SP1586110	PU Tyre (puncture proof) 11" (3.50/4.10-5) - black <i>Metro</i>		1
9	SP1640319	Tyre (pneumatic) 12" (4.10/3.50-5) - black <i>Pro</i>		1
9	SP1638976	PU Tyre (puncture proof) 12" (3.50-5) - black <i>Metro</i>		1
10	SP1527606	Tube 11" (3.50/4.10-5) <i>Metro</i>		1
10	SP1640320	Tube 12" (4.10/3.50-5) <i>Pro</i>		1

Wheels - 6" rim

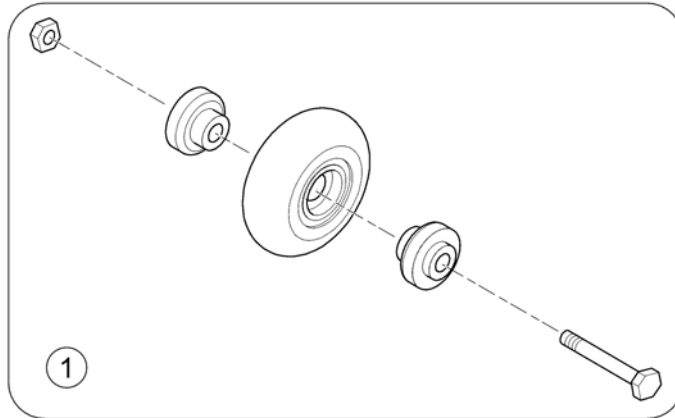
1630051 iso



Pos.	Part number	Description	Valid from → until	Qty
1	SP1608776	Front Wheel 11", pneumatic, Low Profile, 6" rim, Orion Metro 3-Wheel		1
1	SP1608794	Front Wheel 11", pneumatic, Low Profile, 6" rim, Orion Metro 4-Wheel		1
1	SP1608799	Rear Wheel 11", pneumatic, Low Profile, 6" rim - Orion Metro		1
1	SP1608796	Front Wheel 12", pneumatic, Low Profile, 6" rim - Orion Pro 3 & 4-Wheel		1
1	SP1637432	Rear Wheel 12", pneumatic, Low Profile, 6" rim, RH - Orion Pro		1
2	SP1608812	Rear Wheel 12", pneumatic, Low Profile, 6" rim, LH - Orion Pro		1
3	SP1638977	Tyre 11x3.50-6		1
3	SP1638974	Tyre 12x4.00-6		1
4	SP1638978	Tube 11x3.50-6		1
4	SP1638975	Tube 12x4.00-6		1
5	SP1638835	6" Rim Kit, Front - Metro 3-Wheel		1
5	SP1638840	6" Rim Kit, Front - Metro 4-Wheel		1
6	SP1638836	6" Rim Kit, Rear - Metro LH/RH & Pro RH		1
7	SP1638861	6" Rim Kit, Rear - Pro LH		1

Anti-tipper wheel

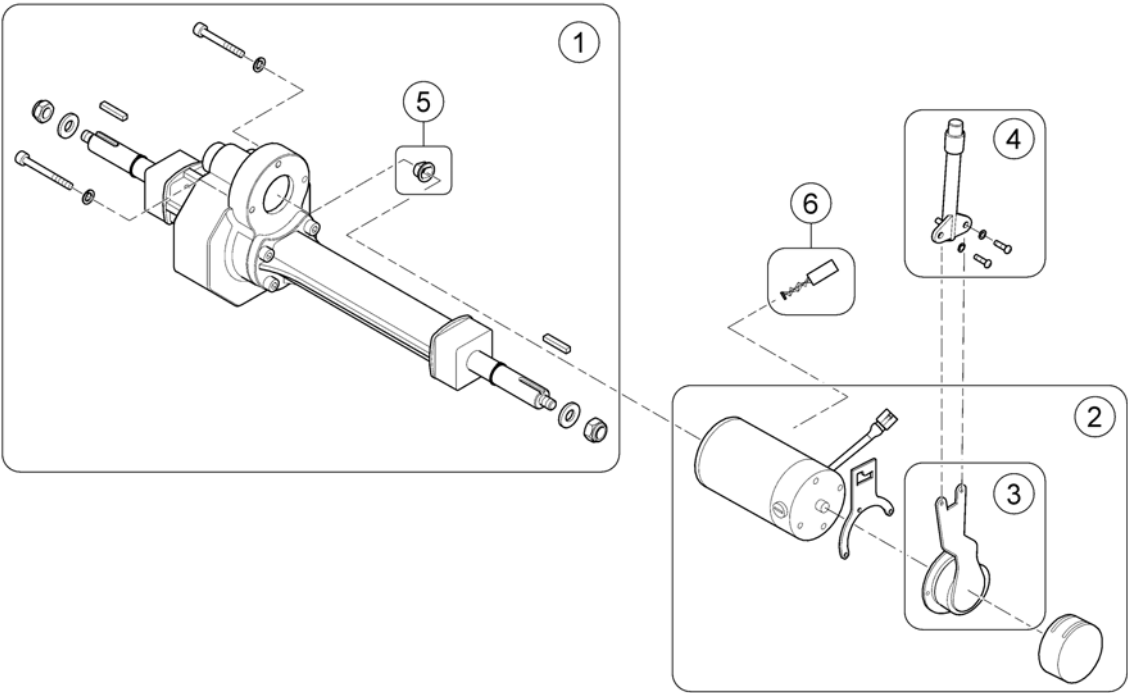
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Pos.	Part number	Description	Valid from → until	Qty
1	SP1522021	Wheel, Anti-Tipper		1

Propulsion Metro 6 & 10 km/h

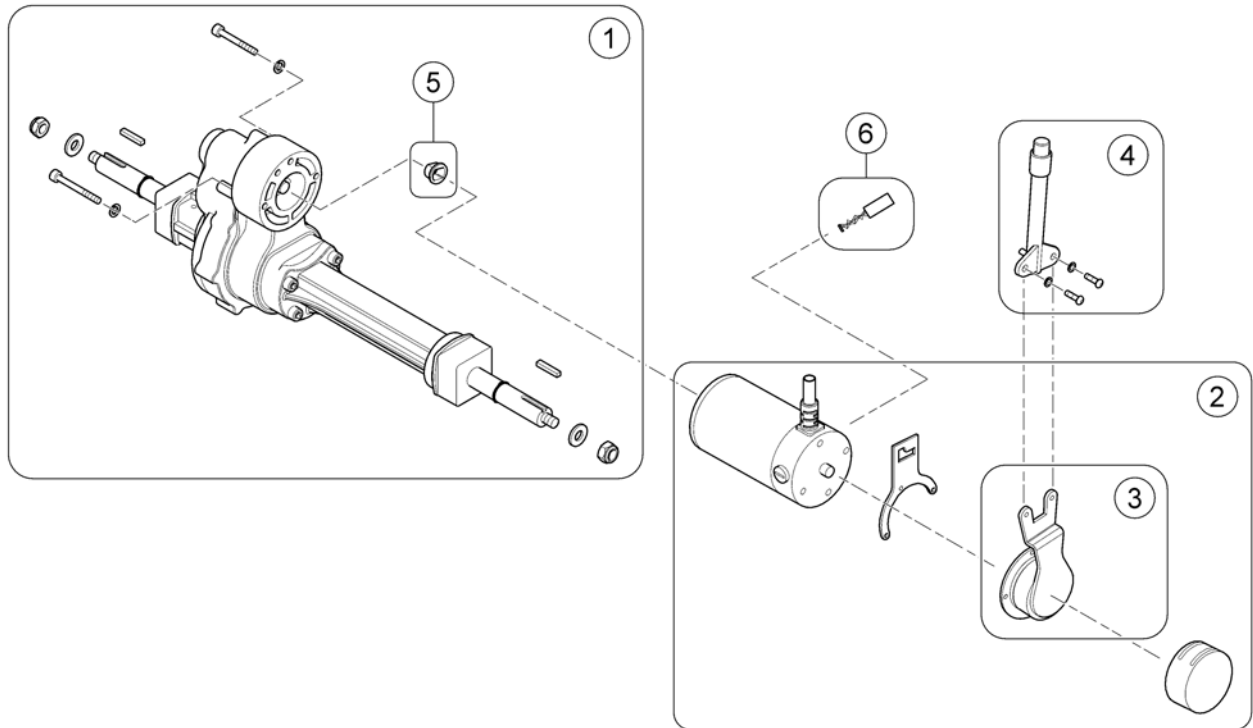
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Pos.	Part number	Description	Valid from → until	Qty
1	SP1638832	Differential 6 & 10 km/h - Metro		1
2	SP1638789	Motor 6 km/h - Metro		1
2	SP1638790	Motor 10 km/h - Metro		1
3	SP1638968	Clutch & Brake 6 & 10 km/h (Metro)		1
4	SP1505672	Disclutching Lever 113,2 mm		1
5	SP1571584	Guide		1
6	SP1636876	Carbon brush 6 & 10 km/h (Metro)		2

Propulsion Metro 12 km/h

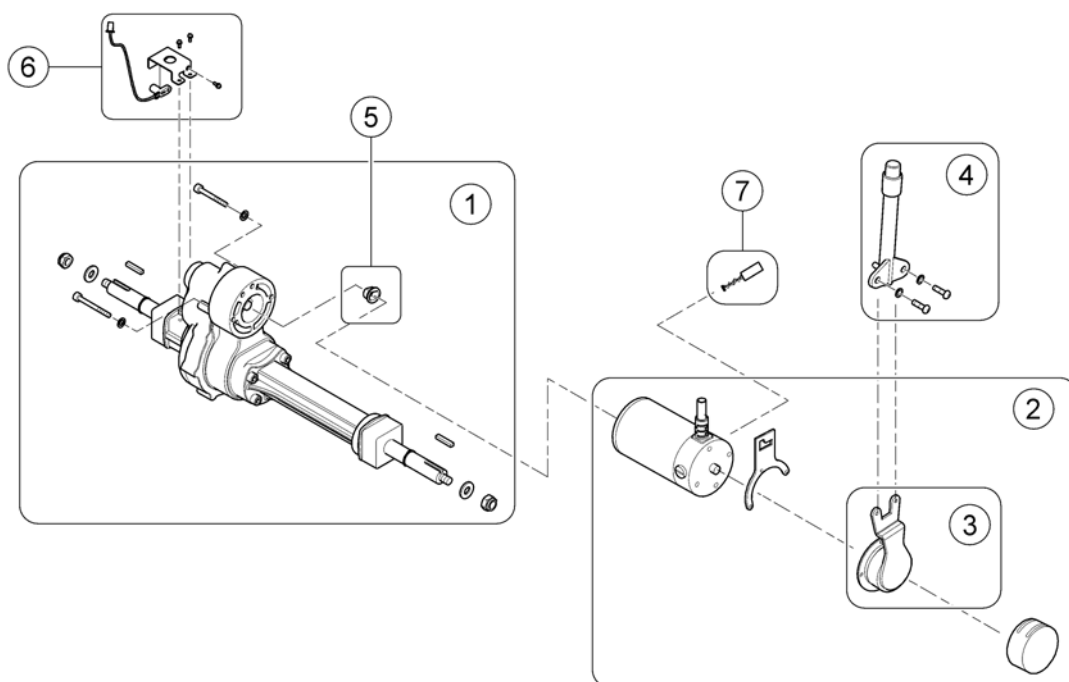
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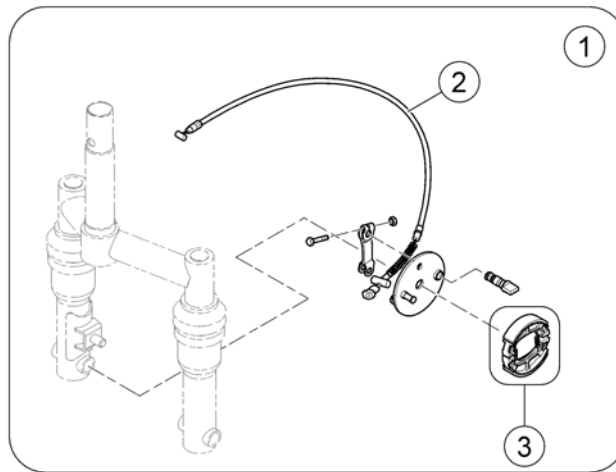
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1	SP1638833	Differential 12 km/h - Metro		1
2	SP1638791	Motor 12 km/h - Metro		1
3	SP1638969	Clutch & Brake 12 km/h (Metro)		1
4	SP1505672	Disclutching Lever 113,2 mm		1
5	SP1571584	Guide		1
6	SP1527845	Carbon Brush (4 pcs) 12 km/h (Metro)		1

Propulsion Pro 6-15 km/h

1638579/00



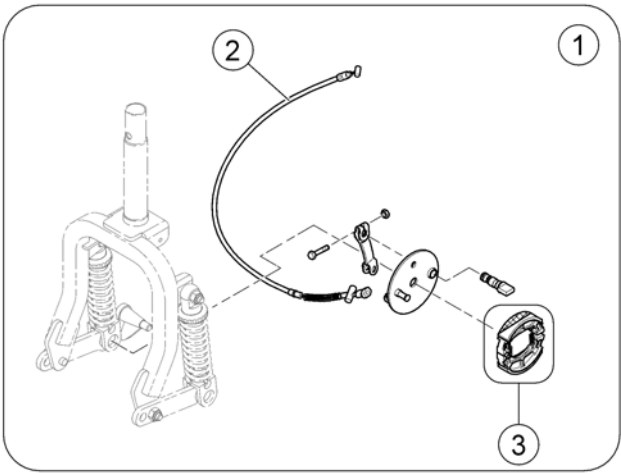
Pos.	Part number	Description	Valid from → until	Qty
1	SP1638834	Differential 6-15 km/h - Pro		1
2	SP1638792	Motor 6 km/h - Pro		1
2	SP1638793	Motor 10 km/h - Pro		1
2	SP1638830	Motor 12 km/h - Pro		1
2	SP1638831	Motor 15 km/h (EN 12.8 km/h) - Pro		1
3	SP1638970	Clutch & Brake 6 km/h (Pro)		1
3	SP1636879	Clutch & Brake 10 km/h (Pro)		1
3	SP1636891	Clutch & Brake 12 & 15 km/h (Pro)		1
4	SP1505672	Disclutching Lever 113,2 mm		1
5	SP1571584	Guide		1
6	SP1636874	Speed Sensor, cpl.		1
7	SP1636877	Carbon brush 6-15 km/h (Pro)		2



Pos.	Part number	Description	Valid from → until	Qty
1	SP1638758	Brake assembly - Metro 3-Wheel		1
2	SP1638841	Cable assembly, Front brake		1
3	SP1518418	Brake Shoes, cpl. (95mm)		1

Front Break 3-Wheel - Pro

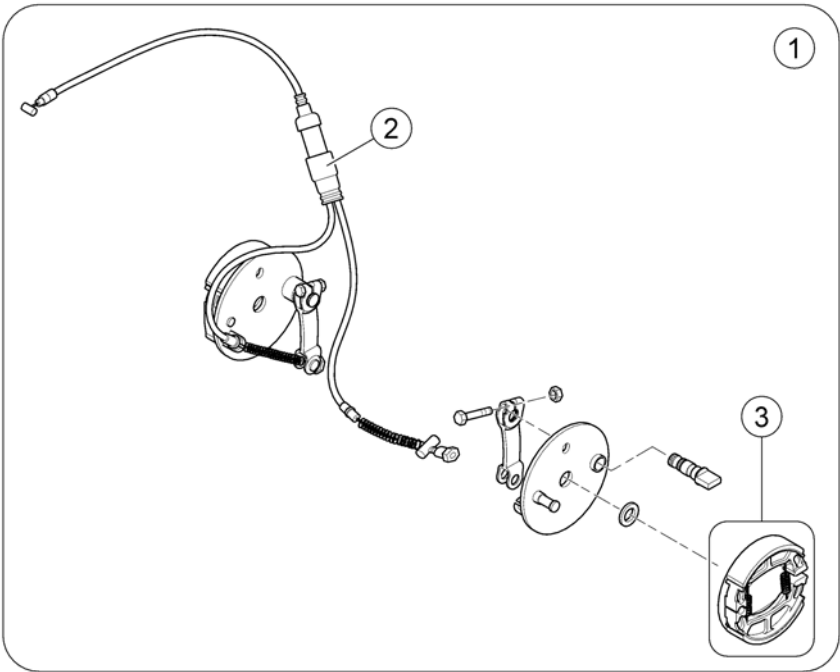
1638917/00



Pos.	Part number	Description	Valid from → until	Qty
1	SP1522025	Brake Assembly 3 Wheeler		1
2	SP1518419	Brake Cable 3 Wheeler		1
3	SP1518418	Brake Shoes, cpl. (95mm)		1

Front Break 4-Wheel - Metro/Pro

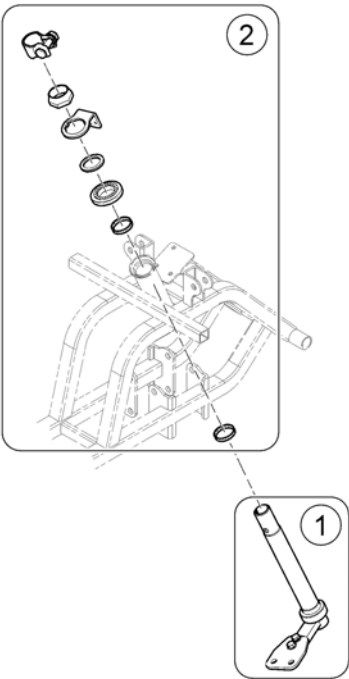
1638622-000



Pos.	Part number	Description	Valid from → until	Qty
1	SP1521589	Brake Assembly 4 Wheeler		1
2	SP1518422	Brake Cable 4 Wheeler		1
3	SP1518418	Brake Shoes, cpl. (95mm)		1

Steering Head

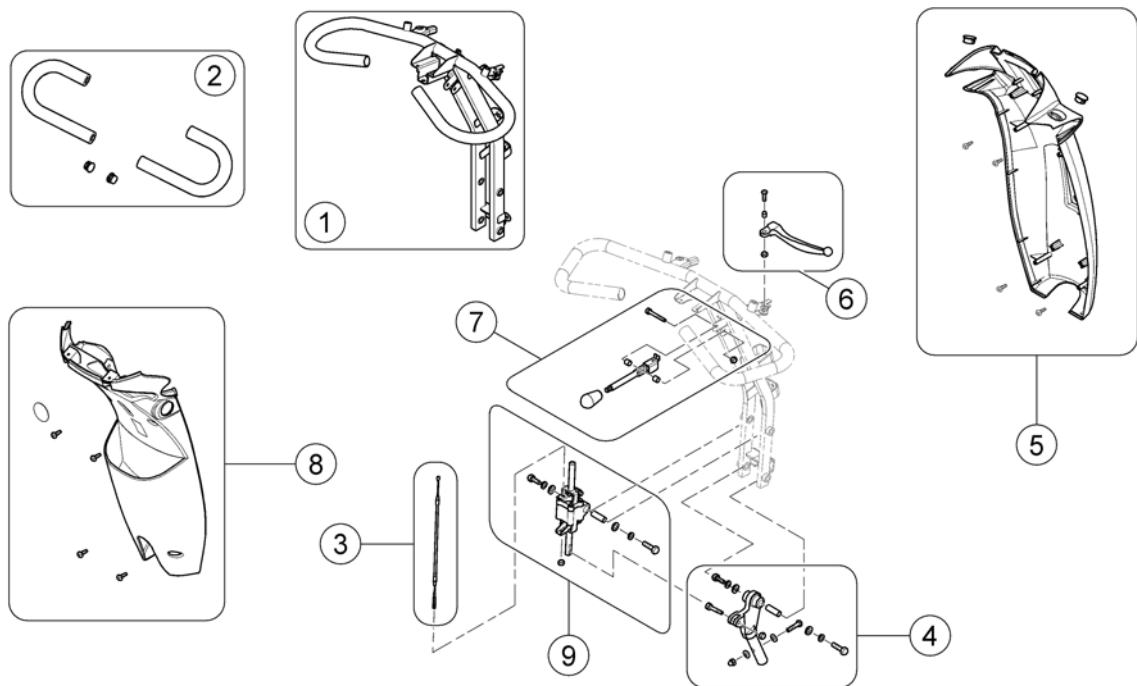
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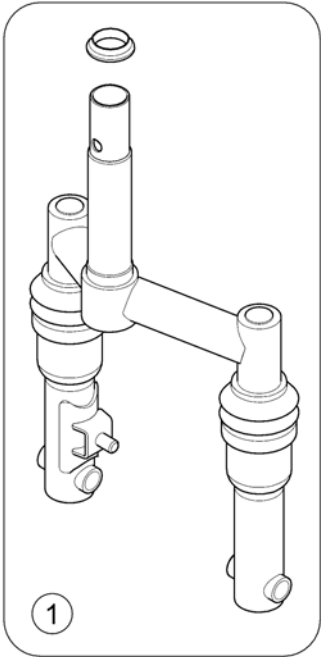
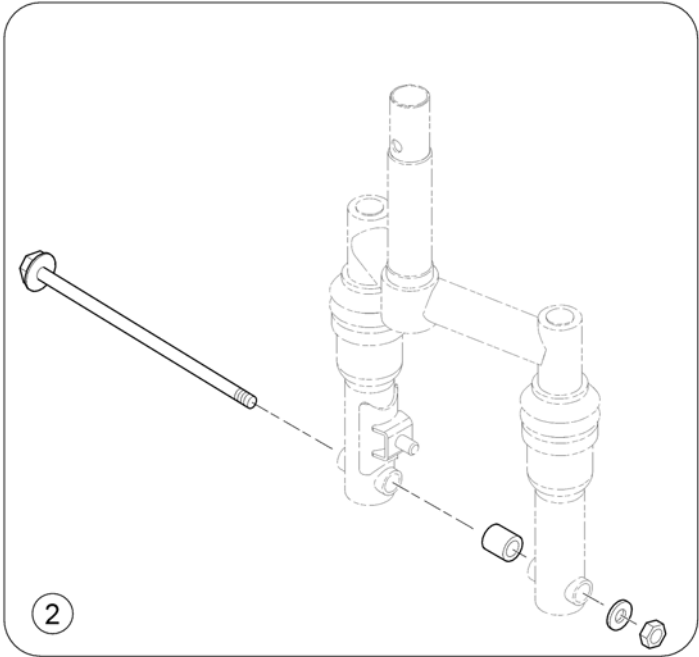
Pos.	Part number	Description	Valid from → until	Qty
1	SP1638667	Steering bar assembly		1
2	SP1636816	Bearing Kit		1

Steering comp.

1638628-000



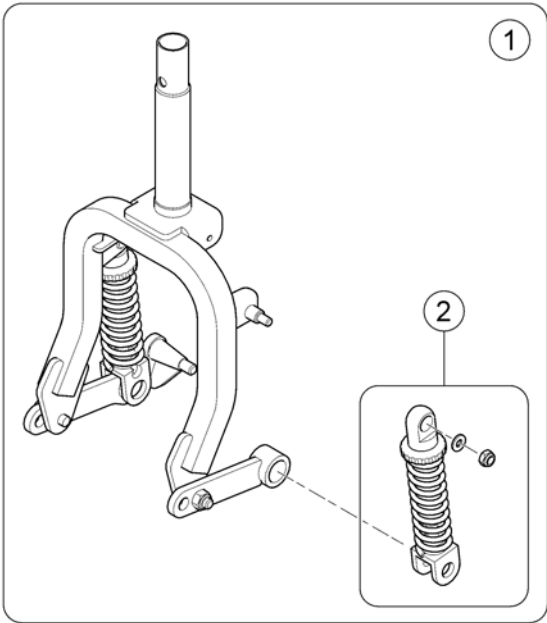
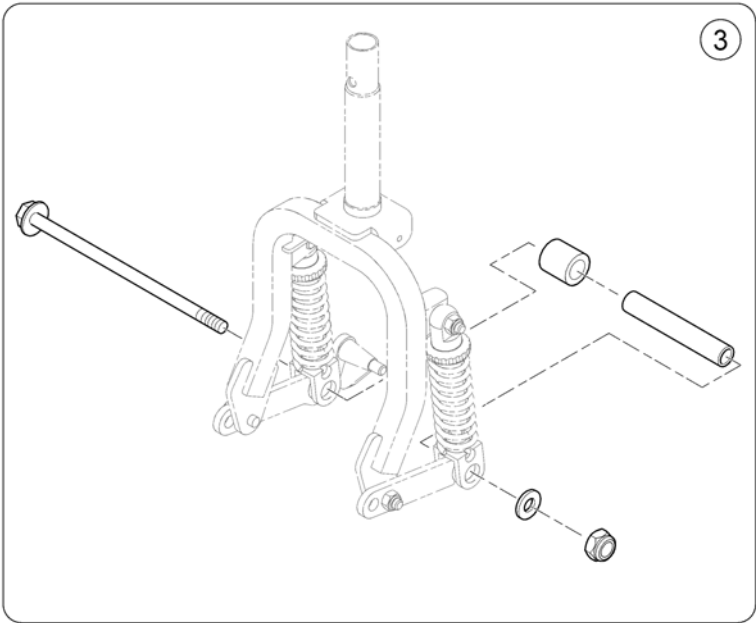
Pos.	Part number	Description	Valid from → until	Qty
1	SP1608184	Steering		1
2	SP1636767	Grip, Handle Bar, cpl.		1
3	SP1608201	Cable, steering adj.		1
4	SP1636812	Joint, steering adjustment, cpl.		1
5	SP1608205	Front steering cover		1
6	SP1636804	Lever, Brake - RH		1
7	SP1636813	Lever, steering adjustment		1
8	SP1636814	Rear steering cover		1
9	SP1608202	Steering adjustment Assembly, cpl.		1



Pos.	Part number	Description	Valid from → until	Qty
1	SP1638757	Front fork assembly, cpl. - Metro		1
2	SP1638779	Front Axle, cpl. - Metro 3-Wheel		1

Front Fork 3-Wheel - Pro

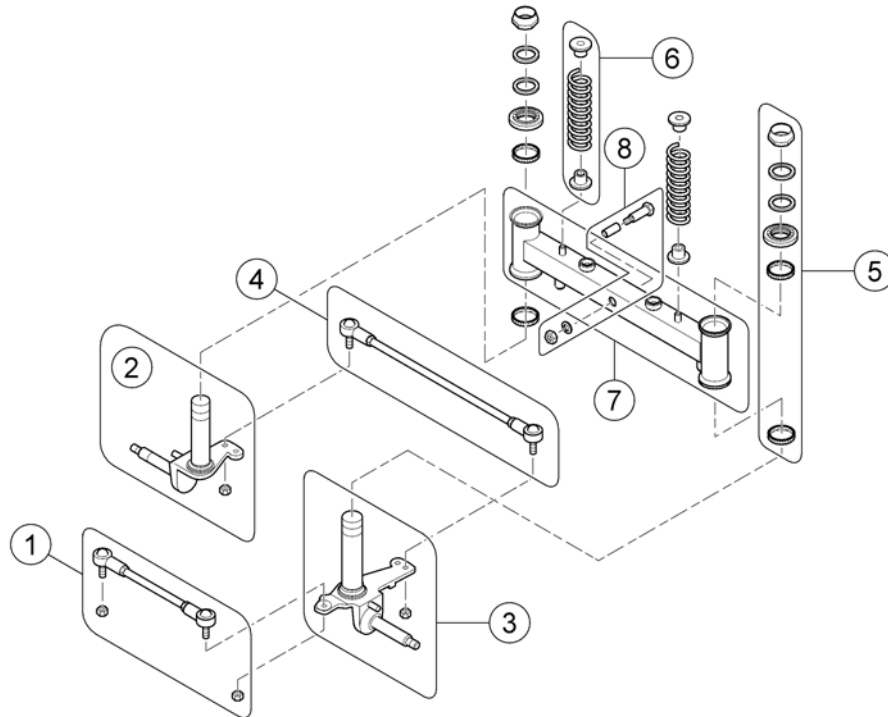
1638810-00



Pos.	Part number	Description	Valid from → until	Qty
1	SP1638781	Front fork assembly, cpl. - Pro 3-Wheel		1
2	SP1638759	Shock absorber, cpl. - Pro 3-Wheel		1
3	SP1638778	Front Axle, cpl. - Pro 3-Wheel		1

Front Suspension 4-Wheel - Metro

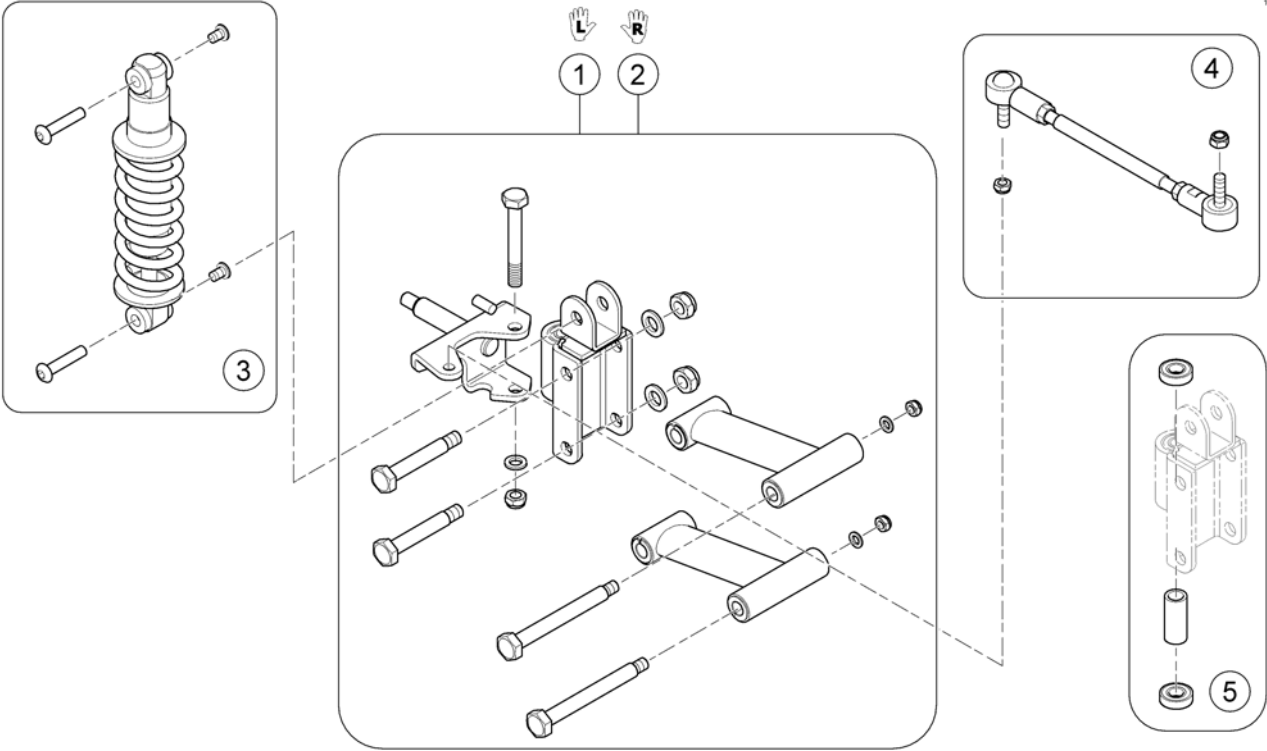
1638919.00



Pos.	Part number	Description	Valid from → until	Qty
1	SP1518078	Rear Rod Assembly		1
2	SP1518237	Front Axle LH		1
3	SP1518238	Front Axle RH		1
4	SP1518077	Front Rod Assembly		1
5	SP1505487	Bearing Kit		1
6	SP1518196	Spring, Front Wheel		1
7	SP1518076	Swing holder, front		1
8	SP1563328	Suspension arm fixation		1

Front Suspension 4-Wheel - Pro

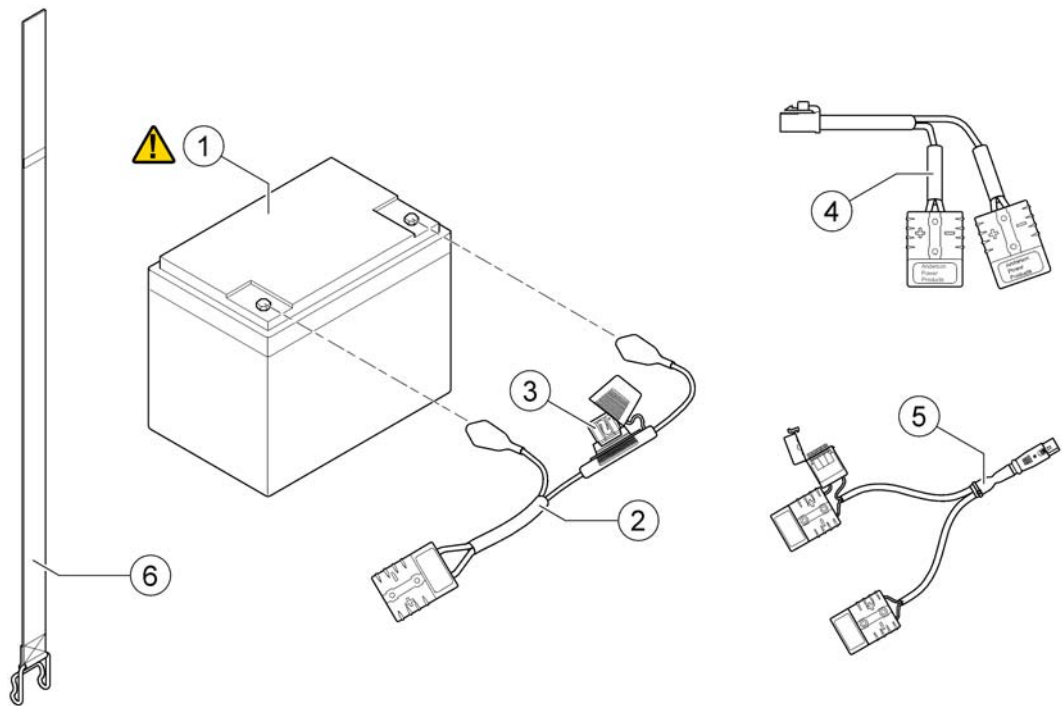
1638820-000



Pos.	Part number	Description	Valid from → until	Qty
1	SP1638787	Front Axle Kit LH - Pro 4-Wheel		1
2	SP1638782	Front Axle Kit RH - Pro 4-Wheel		1
3	SP1638788	Shock absorber, cpl. - Pro 4-Wheel		1
4	SP1636872	Rod Assembly, cpl.		1
5	SP1636859	Bearing Kit		1

Batteries & Cables

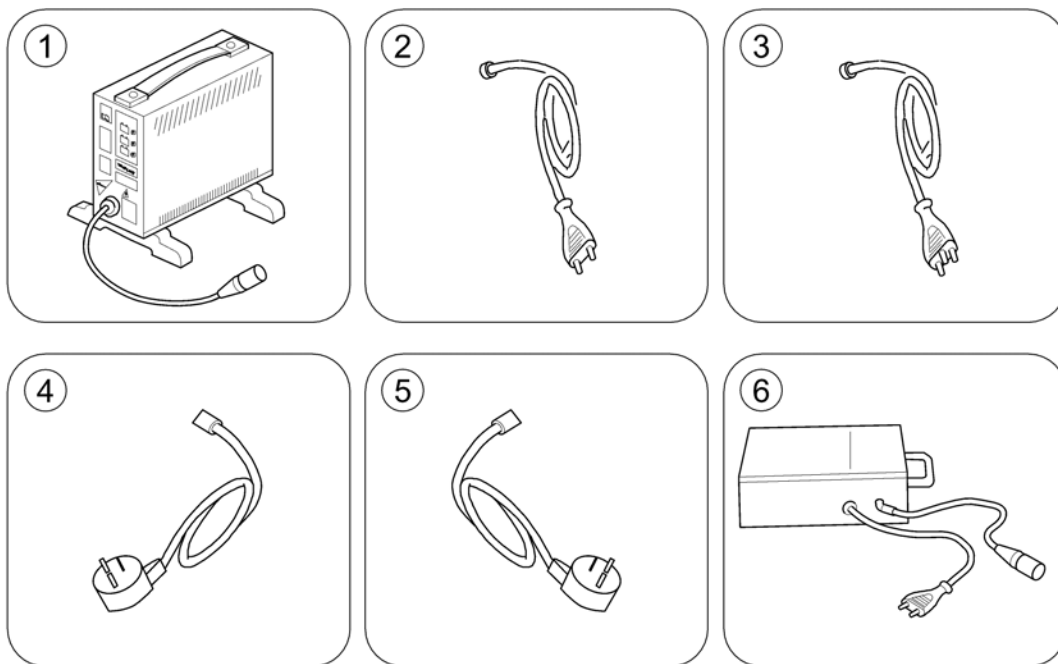
1540515.000



Pos.	Part number	Description	Valid from → until	Qty
!	-	Important advice! Replace batteries in pairs. Never mix: manufactures, date codes or technologies (Gel with AGM batteries)		0
1	SP1521695	Battery, 12V/50Ah C20, AGM		2
1	SP1522026	Battery, 12V/75Ah C20, AGM		2
2	SP1636819	Fuse battery cable (70A)		1
3	SP1636823	Fuse 70A		1
4	SP1608209	Wire, Battery Output		1
5	SP1521644	Off Board Charging Cable		1
6	SP1521758	Battery strap		1

Charger

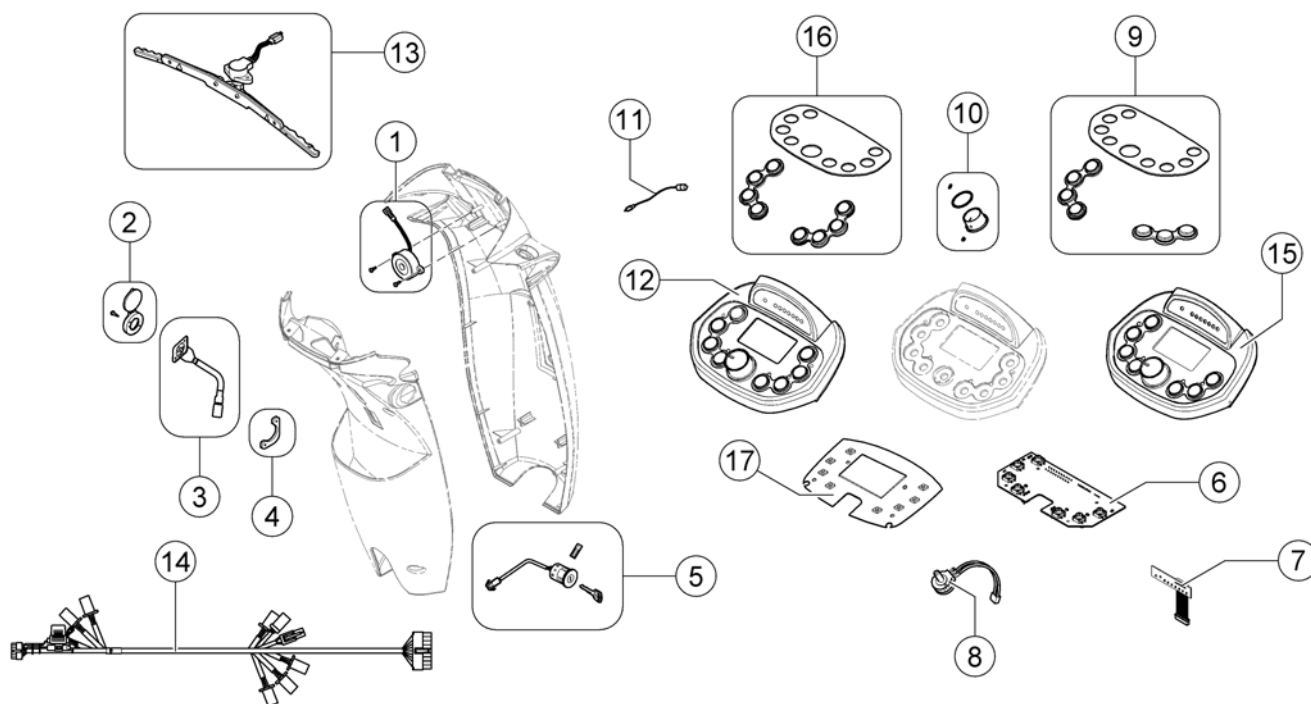
1637111.jpg



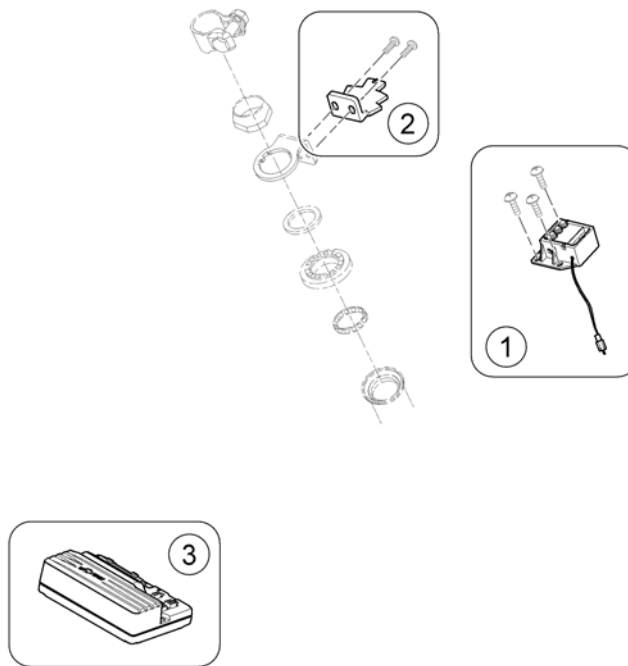
Pos.	Part number	Description	Valid from → until	Qty
1	SPP51981	Charger 8A without Power Cord		1
2	P21079	Power Cord Continental (IEC 60210-C13 / CEE 7/7 Type F 'Schuko')		1
3	P21080	Charger Cable (UK)		1
4	1443841	Power Cord Swiss (IEC 60320-C13 / SEV 1011 Type J)		1
5	SP1553849	Power Cord Israel (IEC 60320-C13 / SI 32 Type H)		1
6	5813987	Charger GI Popular 8A (IP54) incl. Power Cord Continental (Sweden only)		1

Electronic components

1638843/00



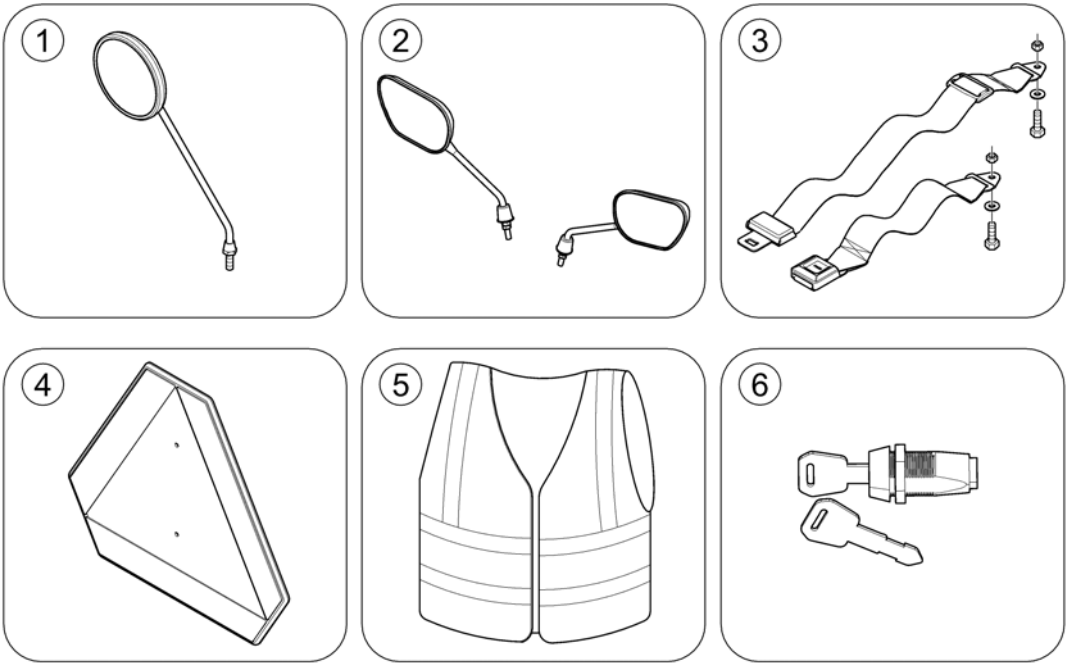
Pos.	Part number	Description	Valid from → until	Qty
1	SP1506153	Buzzer, cpl.		1
2	SP1523534	Cover, Charger-Inlett		1
3	SP1523543	Charger-Inlett		1
4	SP1523544	Bracket, Charger-Inlett		1
5	SP1505451	Key Cylinder (Standard)		1
6	SP1638848	P.C. Board LED		1
7	SP1638849	Meter & Lamp, P.C. Board LED		1
8	SP1505462	Variable Resistor 30KOhm, cpl.		1
9	SP1638847	Display cover & rubber keys (LED Display)		1
10	SP1608207	Knob, Speed control		1
11	SP1608204	Temperature sensor		1
12	SP1608185	Steering Upper Assembly LCD		1
13	SP1608200	Wig Wag, cpl.		1
14	SP1640514	Wire Harness - Metro		1
14	SP1608212	Wire harness - Pro		1
15	SP1638963	Steering Upper Assembly LED		1
16	SP1637215	Display cover & rubber keys (LCD Display)		1
17	SP1608208	P.C. Board LCD		1



Pos.	Part number	Description	Valid from → until	Qty
-	-	For Mounting the Speed Reduction Switch, the Adjustment Gauge SP1581766 is needed!		1
-	SP1581766	Adjustment Gauge, Speed Reduction Switch		1
1	SP1556266	Speed Limit Switch Box <i>Metro 6 km/h</i>		1
1	SP1556282	Speed Limit Switch Box <i>Metro & Pro 10 km/h</i>		1
1	SP1556281	Speed Limit Switch Box <i>Metro 12 km/h / Pro 12-15 km/h</i>		1
2	SP1608230	Trigger, limit switch		1
3	SP1638850	Controller 90A <i>Metro & Pro 6 km/h</i>		1
3	SP1553399	Controller, Rhino2, 120A, DS120 <i>Metro 10&12 km/h / Pro 10-15 km/h</i>		1

Safety

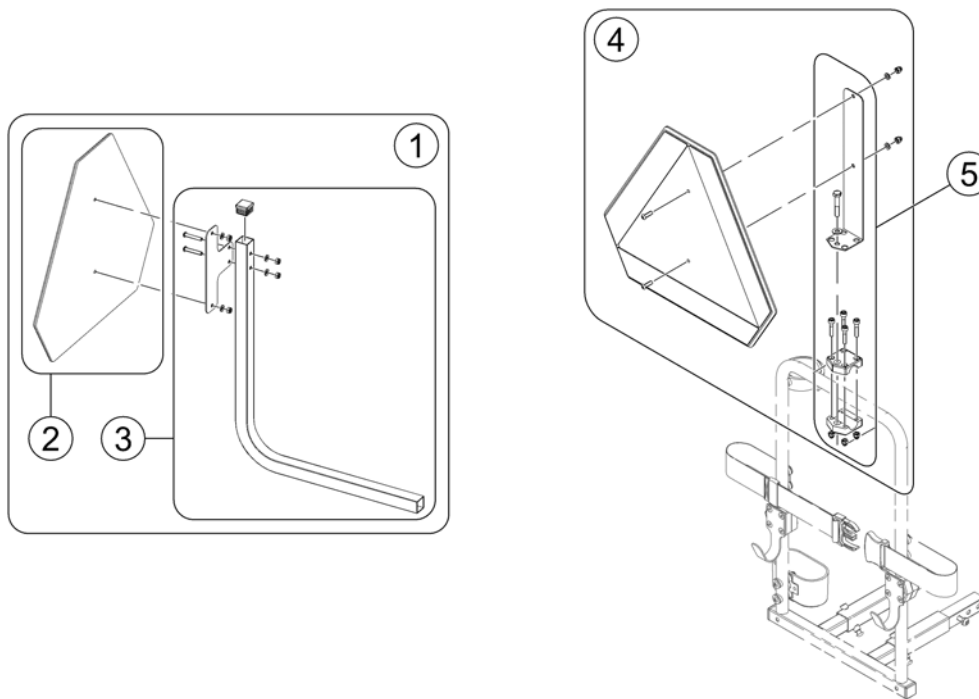
1540378.00



Pos.	Part number	Description	Valid from → until	Qty
1	SP1518241	Rear-view Mirror LH/RH, black		1
2	SP1637911	High-end rear mirror set		1
3	SP1518274	Lap Belt with Auto Lock Comet & Orion		1
4	-	Warning Triangle		1
5	SP1521592	Safety vest		1
6	SP1543154	Personal Key Cylinder + 2 Keys		1

Warning Triangle

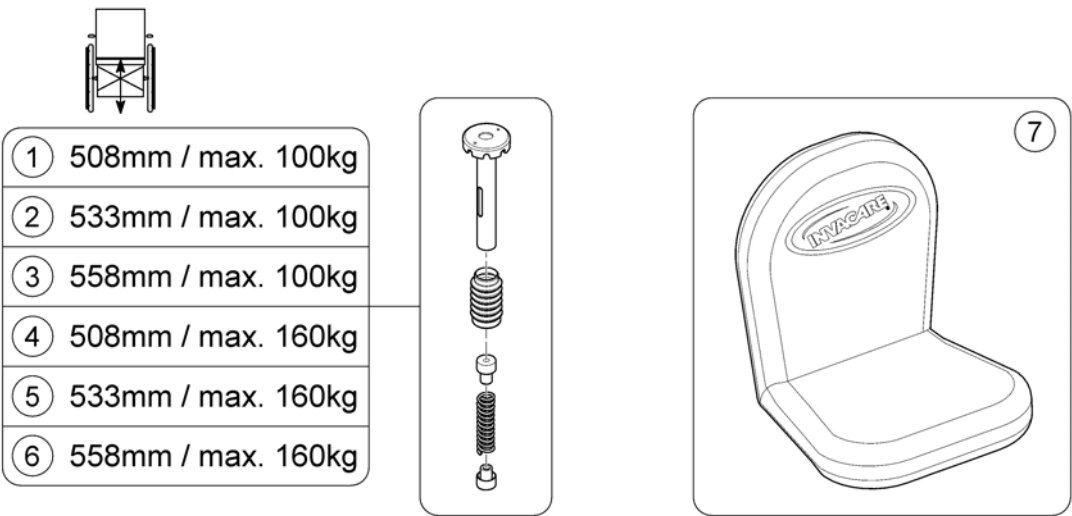
OnComFig.8.iso



Pos.	Part number	Description	Valid from → until	Qty
1	SP1523648	Warning Triangle Scooter		1
2	1430834	Rear Marking Sign ECE-R 69		1
3	SP1526913	Holder Warning Triangel		1
4	SP1430410	Reflective Sign ECE-R 69, complete		1
5	SP1580671	Bracket, Reflective Sign, cpl.		1

Seating

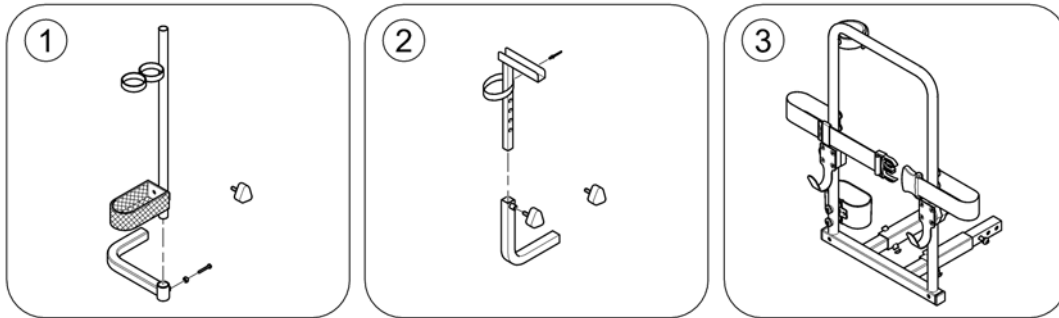
16403/19/00



Pos.	Part number	Description	Valid from → until	Qty
1	SP1640422	Seat Suspension 201.5mm 201lbs		1
2	SP1640423	Seat Suspension 201.5mm 285lbs		1
3	SP1640424	Seat Suspension 226.5mm 201lbs		1
4	SP1640425	Seat Suspension 226.5mm 285lbs		1
5	SP1640426	Seat Suspension 251mm 201lbs		1
6	SP1640427	Seat Suspension 251mm 285lbs		1
7	SP1521684	Seat Cover Rain & Dirt protection <i>Not HD Seat!</i>		1

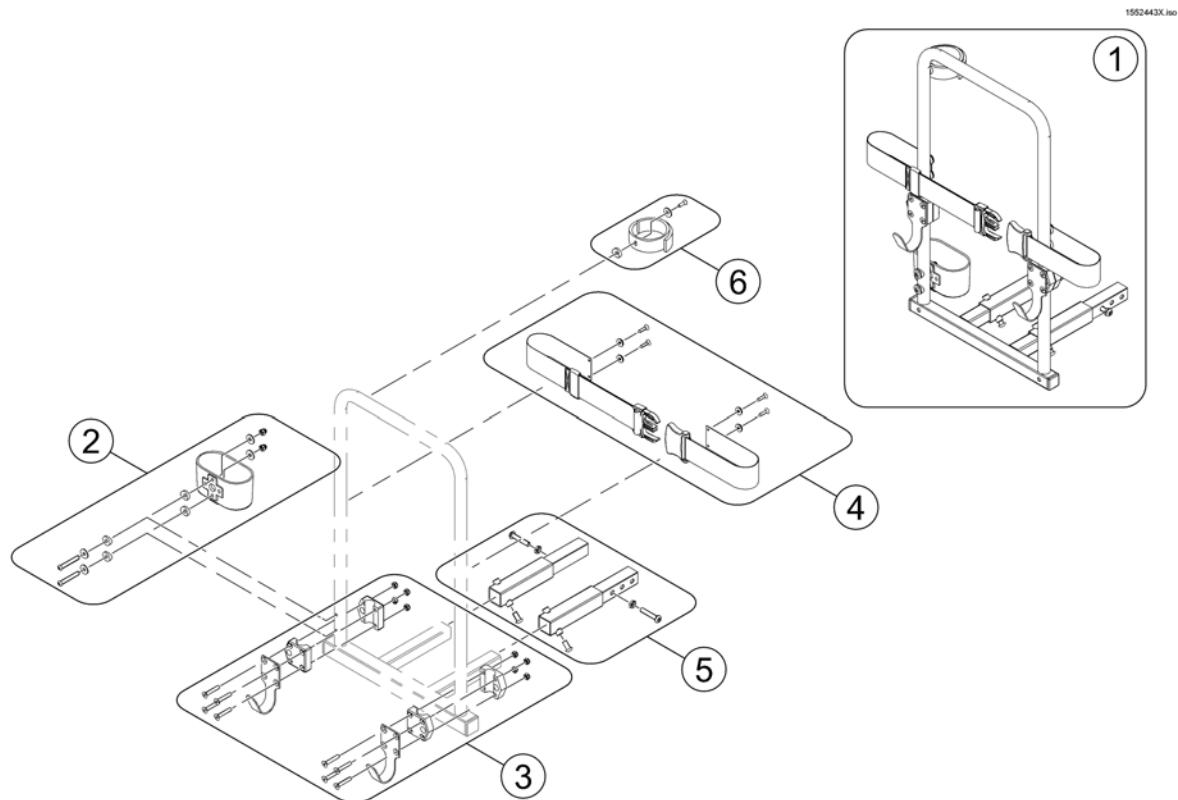
Walking support

1540390-00



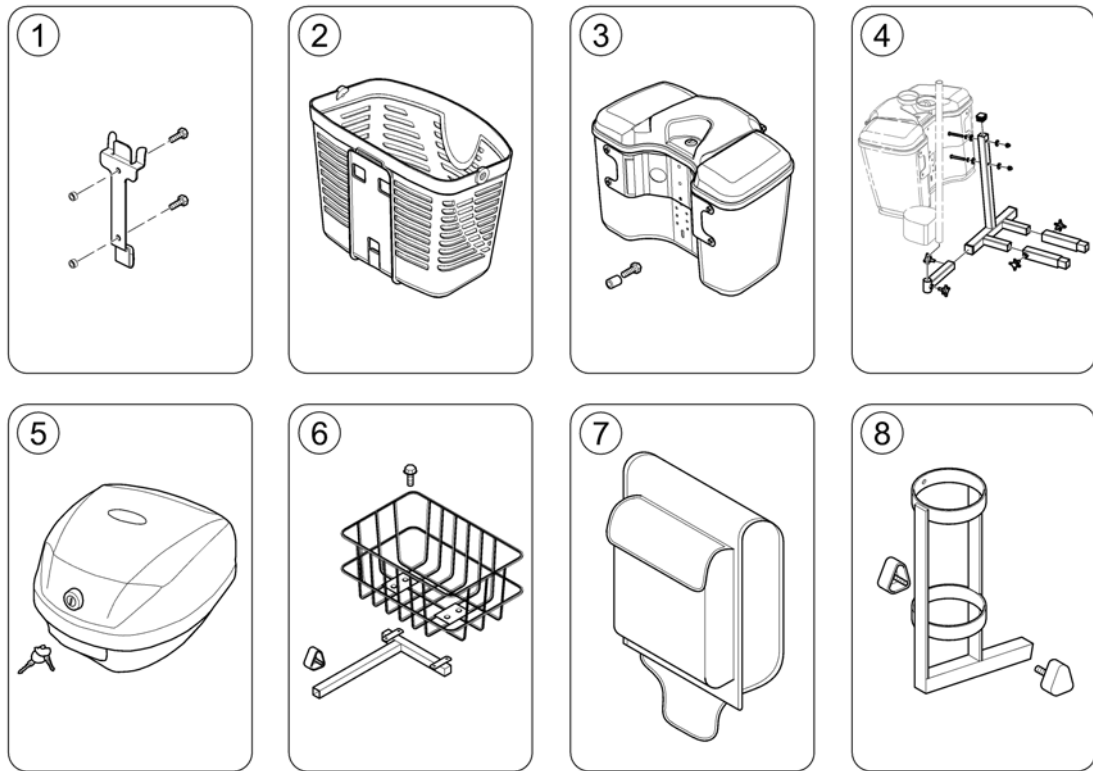
Pos.	Part number	Description	Valid from → until	Qty
1	SP1528274	Crutchholder, cpl.		1
2	SP1505728	Walking Frame Holder, cpl.		1
3	-	Rollator bracket		0

Rollator bracket



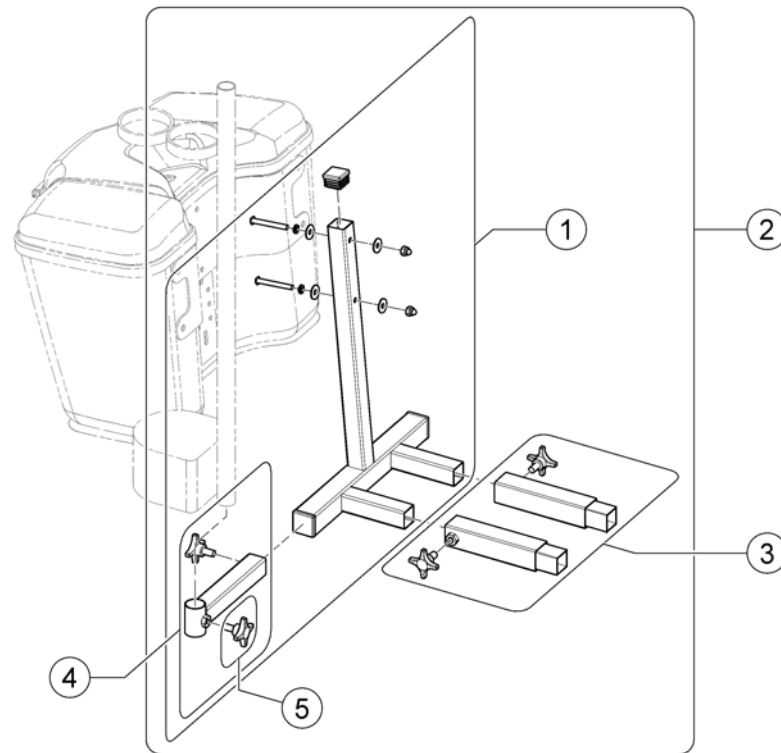
Pos.	Part number	Description	Valid from → until	Qty
1	SP1553851	Rollator Holder		1
2	SP1560465	Cane peel, cpl.		1
3	SP1553890	Rollator hooks		1
4	SP1553891	Belt, cpl.		1
5	SP1552594	Extension tubes (Comet/Orion) <i>only needed for Orion & Comet</i>		1
6	SP1640107	Strap, crutch holder, cpl.		1

Storage



Pos.	Part number	Description	Valid from → until	Qty
1	SP1505924	Bracket, Front Basket, cpl.		1
2	SP1637915	Bigger front basket		1
3	SP1637910	Front Box Assembly - black		1
4	-	Storage box rear bracket		1
5	SP1637913	Lockable rear storage box		1
6	SP1505727	Rear Basket, cpl.		1
7	SP1505731	Bag, Seat Rear		1
8	SP1505729	Oxygen Bottle Holder (complete with 3 screws)		1

Storage box rear bracket

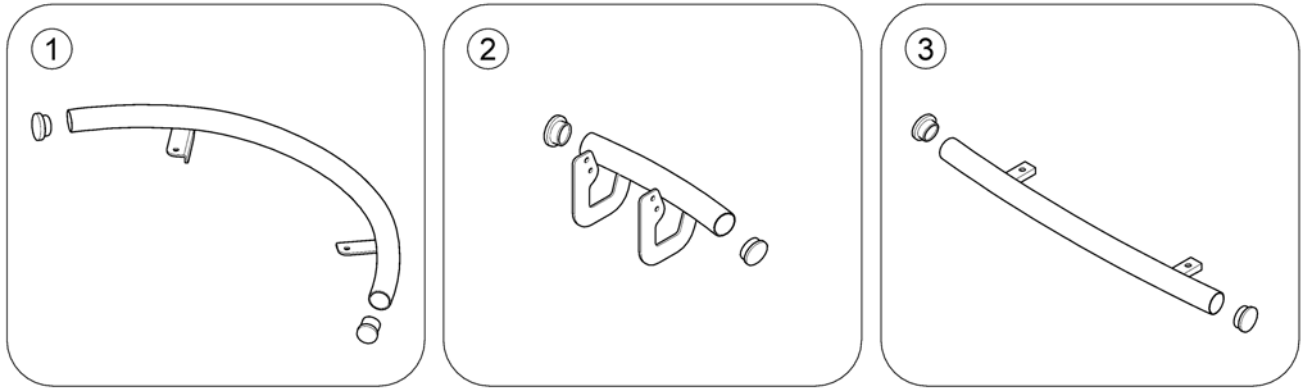


1552537X.00

Pos.	Part number	Description	Valid from → until	Qty
1	SP1552536	Rear bracket for Storage box (Leo)		1
2	SP1552537	Rear bracket for Storage Box (incl. Extension Tubes for Comet/Orion)		1
3	SP1552594	Extension tubes (Comet/Orion)		1
4	SP1553854	Crutch holder bracket		1
5	5824117	hand wheel M8x15		1

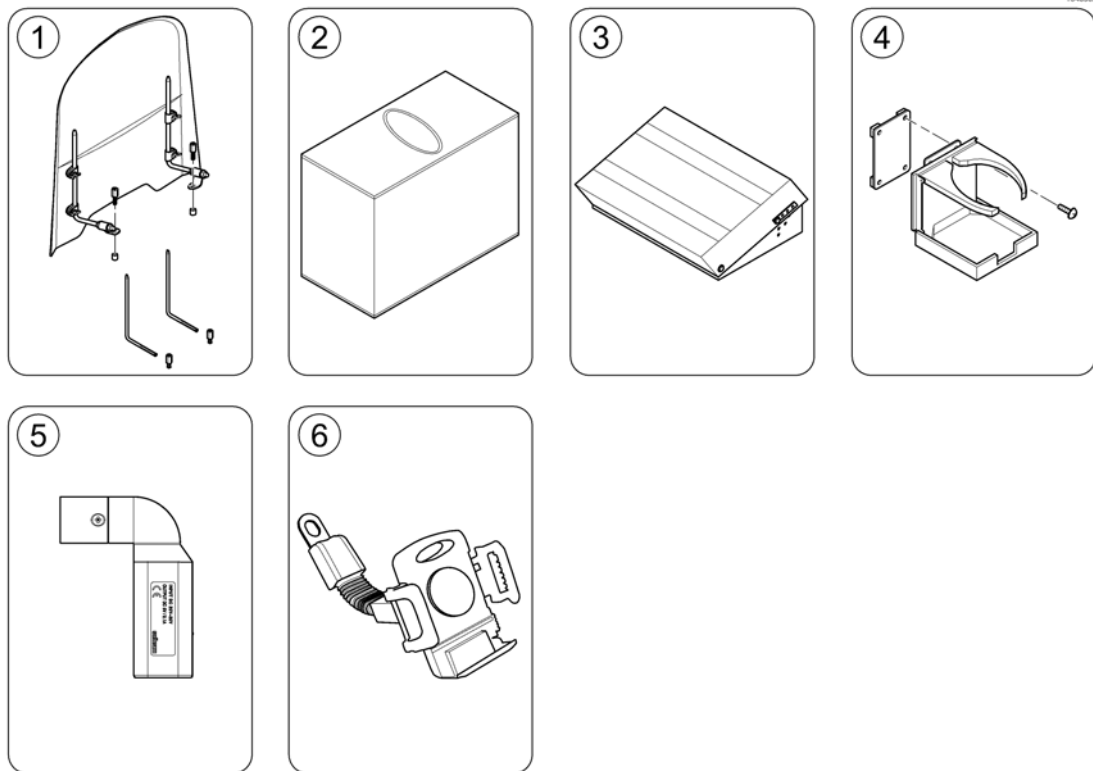
Bumpers

1638192-00



Pos.	Part number	Description	Valid from → until	Qty
1	SP1528275	Front Bumper, 3-Wheeler		1
2	SP1638965	Front steel bumper - 4-Wheel		1
3	SP1638966	Rear steel bumper		1

Other Accessories



Pos.	Part number	Description	Valid from → until	Qty
1	SP1543160	Windscreen		1
2	SP1518240	Storage Cover		1
3	SP1637914	Footrest, adjustable		1
4	SP1521594	Can Holder		1
5	SP1637917	USB charger		1
6	SP1637912	Mobile phone holder		1



Yes, you can.®



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